



Ball Aerospace

Scott Whitehill

Director, Supply Chain Management Ball Aerospace

NASA HBCU/MI Technology Infusion Road Tour

Aug. 14-15, 2018

GO BEYOND WITH BALL.®

The Ball story



A history of innovation & customer partnership.

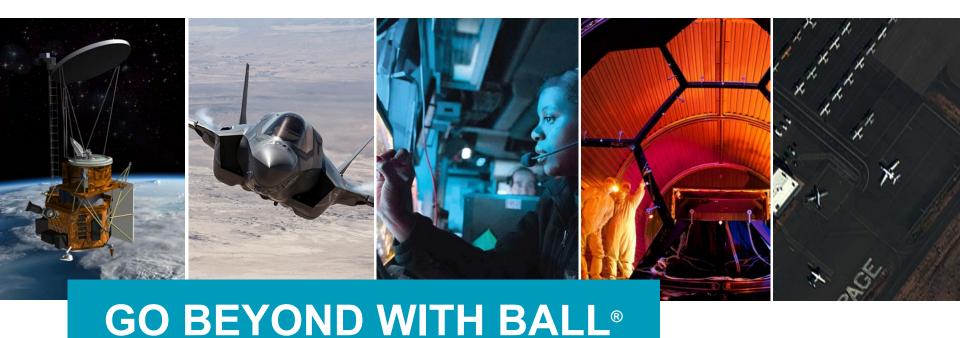


From sustainable metal packaging products to groundbreaking aerospace and defense solutions, we enable our customers to succeed – no matter the challenge or mission.

Ball Aerospace







We pioneer discoveries that enable our customers to perform beyond expectation and protect what matters most.

Capabilities & Products

Our technologies deliver mission success.





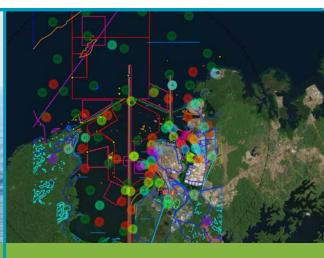
AEROSPACE

- Missions
- Sensors & Instruments
- Spacecraft
- Ground Systems
- Components



TACTICAL

- Antenna Systems
- Electro-optical Systems
- Anti-jam Systems
- Mission Systems Analysis
- Pointing and Tracking
- Cryogenic Fuel Storage



INTELLIGENCE

- Data Processing & Analytics
- Cyber Security
- Human-Machine Teaming
- Laser Effects Research
- Modeling & Simulation
- Enterprise Data Management

Uncompromising Integrity

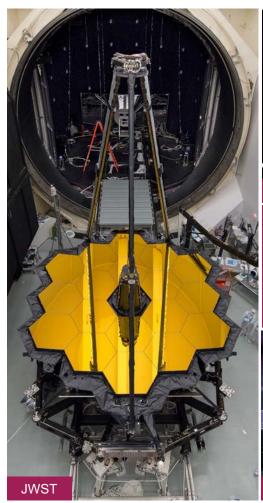




Every day, we **Go Beyond**® for our customers, each other and our community by delivering innovative solutions, creating a diverse and inclusive working environment and giving back.

60+ Years of Collaborating with NASA













SCIENCE & TECH





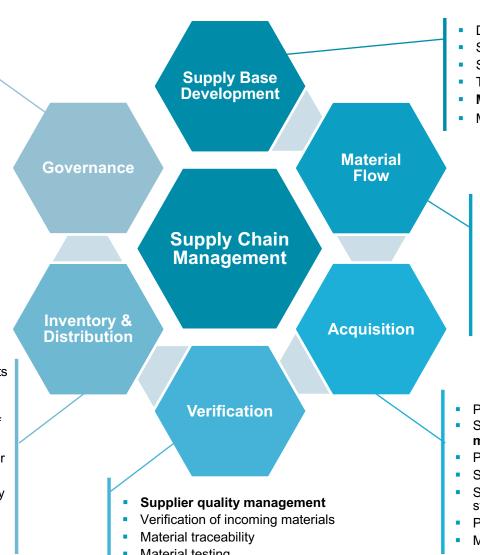




Ball Supply Chain Management



- Maintain governmentapproved procurement system
- Maintain BPL compliance
- Maximize oppys to small businesses, achieve acceptable rating by DCMA/SBA
- Meet all Federal acquisition regulations
- Comply with contractual financial reporting requirements
- Maintain Environmental, Health and Safety compliance



- Define, develop, improve supply base
- Supplier assessment, approval
- Strategic make-buy process
- Technology/supply base expertise
- Manage supplier relationships
- Measure, report supplier performance

- Own, manage, optimize end-end performance of the Integrated Supply Chain (Material Flow)
- Agile data management
- Material planning
- Piece part value-add processing
- Material tracking, traceability, mgmt
- SCM data analytics

- Ensure accuracy, document all receipts
- Provide safe, effective storage & distribution of materials
- Ensure proper, authorized release of materials to production
- Provide required logistical support for program product delivery
- Ensure product is properly and safely prepared for shipment
- Establish cost effective shipping solutions

- Material testing
- Dimensional measurement of hardware

- Procure Direct Materials
- Solicit, evaluate, negotiate, award & manage subcontracts
- Procure indirect goods & services
- Sole source of legal authority/direction
- Support new business: acquisition strategy, supplier pricing
- Plan and execute small business plans
- Manage P card program



Small Business Program



- 2012 NASA Small Business Industry Award (SBIA) winner
- 2011 DoD Nunn-Perry Mentor Protégé Award winner
- Completed NASA Mentor/Protégé agreement in support of OLI
- Actively participate in Small Business conferences

5-YEAR PERFORMANCE HISTORY				
Type of Small Business Concern	5-Year Overall Performance History*	5-Year NASA Performance History*	5-Year NASA Performance History*	Statutory Goals
SDB	2.7%	2.2%	2.9%	5.0%
WOSB	6.3%	7.0%	6.2%	5.0%
HBCU	0.0%	0.0%	0.0%	0.0%
HUBZone	0.4%	0.6%	0.3%	3.0%
VOSB	1.9%	2.5%	1.5%	0.0%
SD/VOSB	0.2%	0.3%	0.2%	3.0%
Total Small Business Content	32.4%	37.7%	30.5%	33.0%

^{*}Percent of Subcontracted Work

AUDIT PERFORMANCE HISTORY		
Year	Audit Result	
2018	Very Good	
2016	Satisfactory	
2014	Highly Successful	
2009	Outstanding	
2004	Outstanding	









Engaging with Universities/Colleges





- Arizona State
- Boston University
- Colorado School of Mines
- Colorado State
- Columbia
- Florida International
- Georgia Tech
- Johns Hopkins
- Harvard
- Michigan State
- Montana State University
- Ohio State
- Ohio University
- Prairie View A&M
- U of Arizona
- U of California, Davis
- U of Colorado, Boulder
- U of lowa
- U of Nebraska, Lincoln
- U of Texas, Austin
- Wilberforce University
- Wright State

How Do We Work Together?



BUSINESS SYSTEMS

- Robust accounting system
- Delineate costs
 - Labor
 - Material
 - Other direct costs
- Track labor hours, personnel
- Specified Labor Rates
- Ability to invoice
- Contracting
 - NDAs
 - Agreements
 - Intellectual Property
 - Conflicts of Interest
- Understanding of ITAR limitations
- Facility clearance for classified collaborations

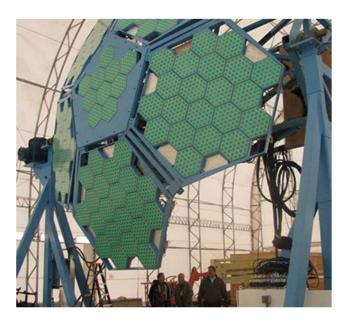
TECHNICAL AREAS OF INTEREST

- Optical engineering
- Spacecraft engineering
- Instrument engineering
- Cyber
- Robotics
- 3D printing
- RF antennas
- Small satellites
- Artificial intelligence
- Mission analysis
- Algorithm development
- Advanced electronics

Example: Working with FIU



- Ball Aerospace subcontracted to Florida International University (FIU), a Minority Institution
- Worked with FIU on two mentor/protégé agreements



PROJECTS WITH FIU

Colorado Engineering, Inc. (CEI)

- FIU & Ball mentored CEI in the implementation of a Quality Management System
 - Readiness for AS9100 certification
 - International Traffic in Arms Regulations (ITAR) Training
 - Security Indoctrination Training including understanding the SF312
 - Electro-Static Discharge (ESD)
 - Lean Manufacturing Technology
 - Internal Audit Training (AS9100C)
 - Joint Personnel Adjudication System (JPAS)

Princeton Microwave Technology (PMT)

- FIU & Ball mentored PMT to improve delivery and enhance manufacturing performance
 - Enterprise Resource Planning (ERP) technology transfer and Manufacturing process technology support, including Selection of Enterprise Resource Planning tool
 - Readiness for AS9100 certification
 - Development of a layout for the protégé's new facility that improved manufacturing efficiency and workspace utilization
 - Full and comprehensive Electro-Static Discharge training to improve workspace efficiency and safety

Let's collaborate!



WE WANT TO GET TO KNOW YO

Tell us more about:

- Your expertise
- Your business models
- Your desires
- What's working/what's not



CONTACT US

Scott Whitehill

Director, Supply Chain Mgmt 303-939-5762 swhitehi@ball.com

Caroline Grant

College Relations Lead 303-533-5337 cgrant1@ball.com

Visit us online at ball.com/aerospace



Lockheed Martin Business Areas





Aeronautics

- Tactical Fighters
- Tactical /Strategic Airlift
- Advanced Development
- Sustainment Operations



Rotary and Mission Systems

- Naval Combat Systems
- Radar and Surveillance Systems
- Aviation Systems
- Training and Logistics Solutions
- DOD Cyber Security



Missiles and Fire Control

- Air and Missile Defense
- Tactical Missiles
- Fire Control
- Combat Maneuver Systems
- Energy



Space

- Surveillance and Navigation
- Global Communications
- Human & Robotic Space Exploration
- Environmental Observation Systems
- Strategic and Defensive Systems
- Strategic / Operational Command & Control Systems

Lockheed Martin Space











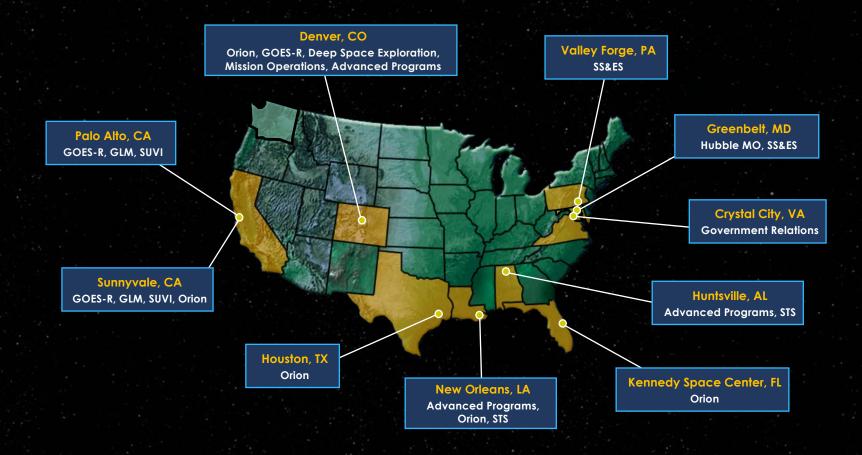
Special Programs



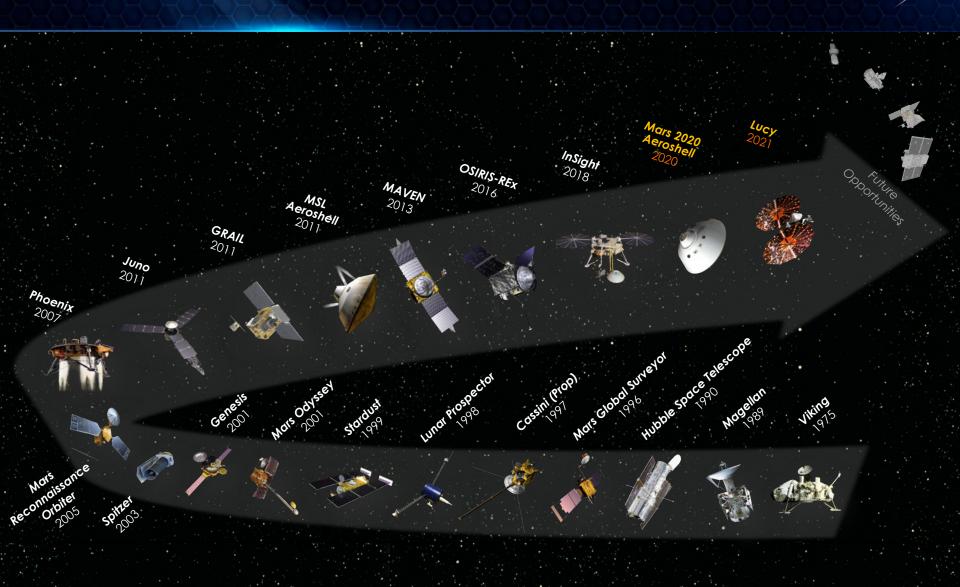
Subsidiaries

- Sandia National Laboratories
- Atomic Weapons
 Establishment
- Astrotech Space Operations
- Zeta Associates

Civil Space Locations



Deep Space Exploration Mission History



How to Partner with LM – Mission Team



- Prime Investigator (PI)
 - Responsible for the overall content and execution of the mission
 - Typically determined around initial Announcement of Opportunity (AO)
- Co-Investigator Roles (Co-I)
 - Instrument contribution
 - Typically determined prior to final Announcement of Opportunity (AO)
- Mission Science Team member
 - Material testing / Data Analysis
 - Determined anytime from AO to post-mission
- How to partner with LM
 - Important to develop reputation in science community
 - Write papers on science, instruments or analysis capabilities
 - Become part of deep space assessment groups and steering committees (terrestrial planets, small body, outer planets, etc)
 - How/who to contact at LM
 - Beau Bierhaus (LM Advanced Programs Scientist): <u>edward.b.Bierhaus@Imco.com</u>, 303-971-4240
 - Tim Linn (LM Advanced Programs Sr. Mgr.): timothy.m.linn@lmco.com, 303-977-0659

How to Partner with LM – Supplier

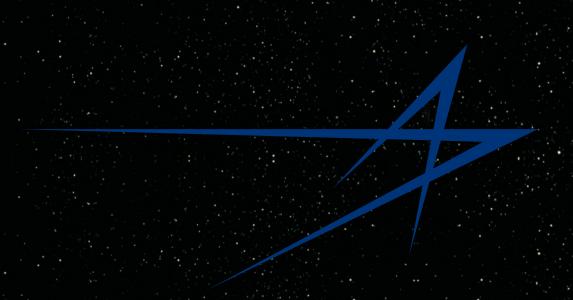


- How to partner with LM
 - LM is always looking for flight proven, low mass, low power, low cost hardware options for deep space missions
 - Visit the Lockheed Martin Portal to get started
 - https://lockheedmartin.com/en-us/suppliers/information.html
 - If you have questions getting started:
 - Michelle Butzke, LM Supplier Relations Manager: michelle.butzke@lmco.com
- Recent examples of procured hardware
 - Command and Data Handling avionics hardware (processors, interface cards, etc.)
 - Guidance, Navigation and Control hardware (star trackers, inertial measurement units, sun sensors, etc.)
 - Telecom hardware (small deep space transponders, power amplifies, antennas, switches, etc.)
 - Propulsion hardware (tanks, thrusters, latch valves, pyro valves, etc.)
 - Solar arrays

Phoenix Descent Captured by MRO







THE VALUE OF PERFORMANCE.

Competing in the AO Process: An Industry Perspective

NASA HBCU/MI Technology Infusion Road Tour

August 13-14

Kendall Nii Senior Director, Program Management

Four Operating Sectors at a Glance



Aerospace Systems



Autonomous Systems

Strike Operations

Military and Civil Space Systems

Aircraft and Spacecraft Design, Integration and Manufacturing

Intelligence, Surveillance and Reconnaissance

Protected Communications

Battle Management

Missile Defense

Space Exploration

Advanced Technologies

Innovation Systems



Launch Vehicles

Propulsion Systems

Aerospace Structures

Missile Products

Defense Electronic Systems

Armament Systems

Small Caliber Systems

Commercial Satellites

Science and National Security
Satellites

Human Space and Advanced Systems

Space Components

Technical Services

Mission Systems



Airborne C4ISR Systems

Cyber and Intelligence Mission Solutions

Land and Avionics C4ISR
Mission Solutions

Missile Defense and Protective Systems

Navigation and Maritime Systems

Space ISR Systems

Engineering, Sciences and Technology

Civil Security and Public Safety Systems

Technology Services



Technology-differentiated, Mission Services and Training Systems

Logistics and Modernization of Military Equipment

Global Sustainment Engineering and Support

New Innovative Logistics Products

Health IT

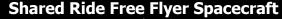
Our Products and Services for NASA's AOs



Dedicated Launch Free Flyer Spacecraft

• Astrophysics, heliophysics, planetary and Earth science





- ESPA ring mounted
- Propulsive ESPA rings





Launch Services

- Dedicated Pegasus
- Dedicated Minotaur-C
- Dedicated Antares

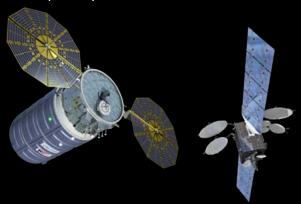


Observatory and Integration and Test Mission Integration

Thermally Stable Structures Deployable Booms and Trusses

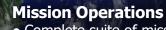
Cygnus Hosted Payload

- Frequent flights to ISS orbit: 350 km, 51.6 °
- Up to 1 year mission duration



Sounding Rockets and Scientific Balloons

- Management and execution
- Integration, test, operations



 Complete suite of mission operations options from turnkey systems to on-site support

MEV Hosted Payload

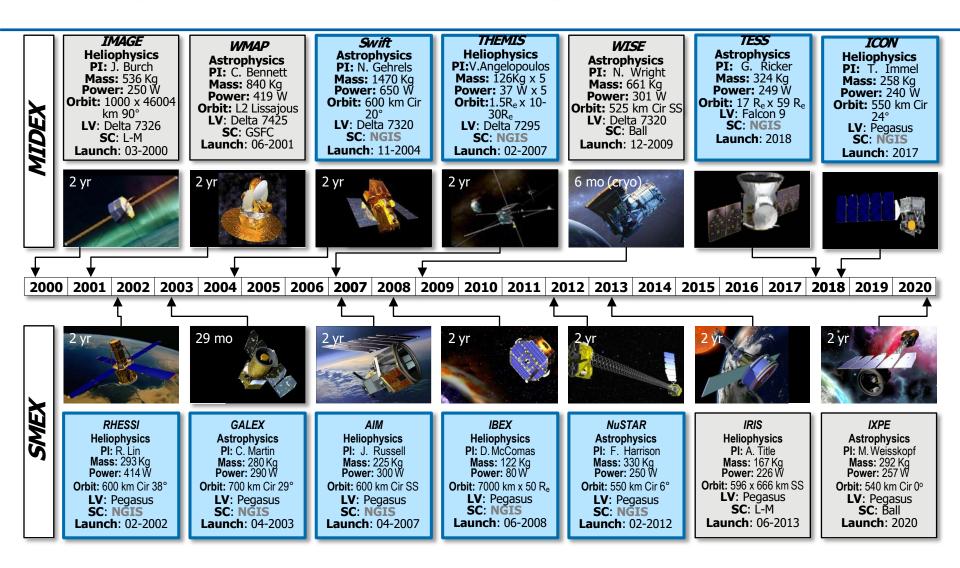
- Geosynchronous or geosynchronous transfer orbit
 • Mission duration up to 15 years
- Data delivered directly to SOC

GEOStar Hosted Payload

- Geosynchronous orbit
- Mission duration up to 15 years
- Data delivered directly to SOC

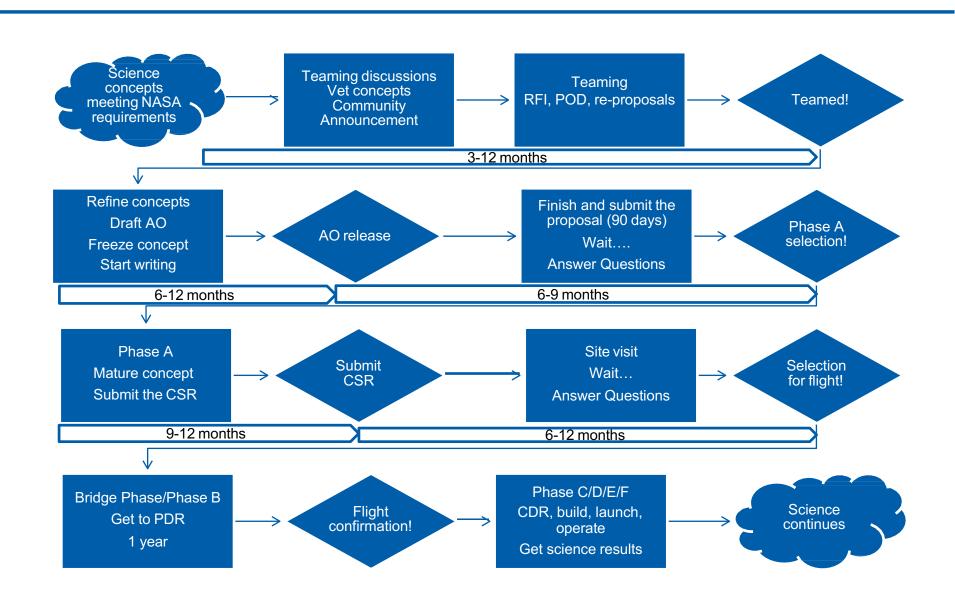
Working with PIs from Concept to Flight





Industry Perspective on NASA AO Process





Industry Perspective on NASA AO Process



- Responding to an AO is a marathon not a sprint
 - Getting an investigation selected for implementation takes several years
 - Great science is necessary to win, but
 - High risk always loses
- Examples of risk raisers
 - Poor traceability unclear if instrument performance or mission design supports science objectives
 - Immature technology without good maturation plan
 - Proposed costs do not match cost models
- Engage with industry early in the process
 - Solicit industry input around the community announcement or before
 - Engagement can be formal (RFIs) or informal
 - Solicit our inputs to help define the mission and mission trades
 - · Solicit our inputs to identify risks, costs, and fit
 - Select your team before the Draft AO release

Contact



Kendall Nii

- Senior Director, Program Management
- 480-355-7787 or 480-261-4689
- kendall.nii@ngc.com

John Dyster

- Senior Director, Business Development
- 480-355-7739 or 480-435-5114
- john.dyster@ngc.com

THE VALUE OF PERFORMANCE.

/VORTHROP GRU/t#/t#AIV